

**BAVARIAN AUTOSPORT**

Hamann Side Skirts Installation Instructions

IMPORTANT NOTE: These instructions are translated from the original German instructions. Read these instructions fully before attempting installation. Side skirts must be test fit and adjusted prior to any painting.

Z4 PART NUMBER:
All 10044120

PROCEDURE:

1. Remove the original side skirt covers (keep the securing clips for reuse).
2. Remove the screw at the lower surface of the left and right fenders, see Figure 1.
3. Align the Hamann side skirt to the vehicle and mark the positions for the mounting screws. Drill the marked holes with a 6mm drill bit (just a tad more than $\frac{7}{32}$ ") as shown in Figure 2.
4. Clean the vehicle's rocker surfaces and the Hamann side skirt panels in the area where the side skirts mount to the vehicle. Remove all wax and/or oil from the surfaces.
5. Coat the mating surfaces of the side skirts with the supplied adhesive. Do not apply so much as to create excessive clean up when the parts are applied.
6. Align the side skirt to the vehicle and secure with removable masking tape (painter's tape), see Figure 3.
7. Immediately clean up any excess adhesive.
8. Secure the side skirts using the original screws at the front and the supplied nuts, washers and studs at the rear.
9. Install the original clips at the bottom of the skirts.
10. The mounting tape can be removed after four hours.



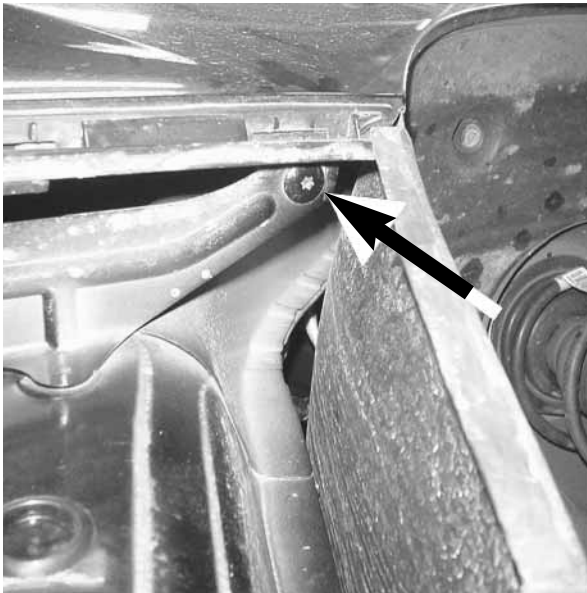


Figure 1

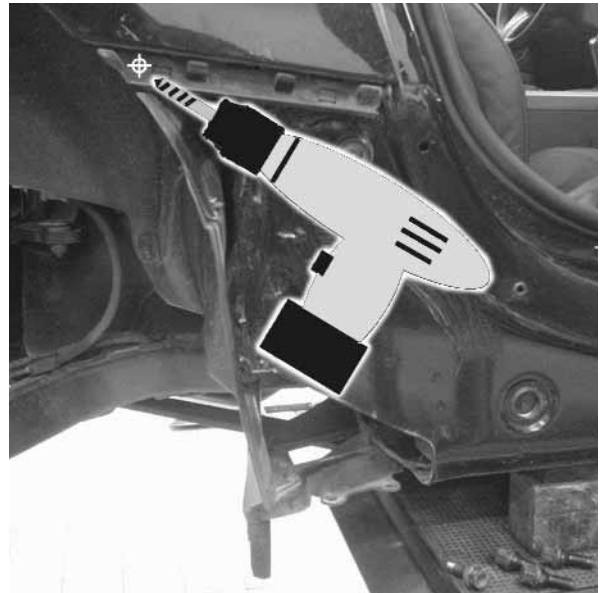


Figure 2



Figure 3