

**BAVARIAN AUTOSPORT**

Hamann Rear Spoiler Installation Instructions

IMPORTANT NOTE: These instructions are translated from the original German instructions. Read these instructions fully before attempting installation. Spoiler must be test fit and adjusted prior to any painting.

Z4 PART NUMBER:
All 10044131

PROCEDURE:

1. Mark the positions of the left and right drilling points, on the trunk lid (Figure 1).
2. Drill the four marked holes using a 6mm drill bit (1/4"), see Figure 2.
3. Deburr the drilled holes and dress the exposed bare metal with touch-up paint or other enamel or lacquer paint.
4. Clean the vehicle's trunk panel and the Hamann spoiler panels in the area where the spoiler halves mount to the vehicle. Remove all wax and/or oil from the surfaces.
5. Coat the mating surfaces of the spoilers with the supplied adhesive. Do not apply so much as to create excessive clean up when the parts are applied.
6. Align and mount the spoiler halves to the trunk lid. Use tape to secure the spoilers while the adhesive sets (Figures 2 & 3). Install the washers and nuts to the spoiler mounting studs at the underside of the trunk lid.
7. Immediately clean up any excess adhesive.
8. The mounting tape can be removed after four hours.

Call Toll Free: **1.800.535.2002**

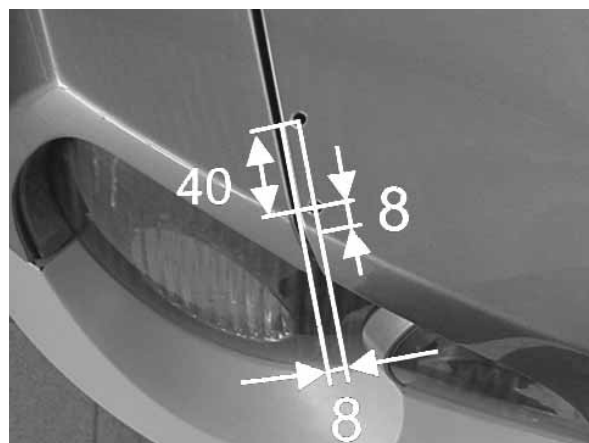


Figure 1



Figure 2



Figure 3