



Hamann Rear Diffuser Installation Instructions

IMPORTANT NOTE: These instructions are translated from the original German instructions. Read these instructions fully before attempting installation. Rear diffuser must be test fit and adjusted prior to any painting.

Z4 PART NUMBER:
All 10044135

PROCEDURE:

1. Using the Hamann rear trim piece as a template, mark and cut out the original rear apron (note the 3 cm markings on the panel in Figure 1).
2. Using the Hamann rear trim piece as a template, locate the three mounting holes in the rear panel and drill through with a 5mm drill bit (just a tad larger than $\frac{3}{16}$ "), see Figure 1.
3. Loosely affix the support angle to the support angle mounting screw on the top of the trim panel, using the lock-nut and washer (Figure 2). Use the trim panel with the support angle to mark the drilling location in the vehicle floor, for the support angle to vehicle securing screw. Drill with a 3.5mm drill (just a tad larger than $\frac{1}{8}$ "). NOTE: Be sure to check the inside area of the floor in the drilling location to be sure there are no obstructions.
4. Clean the vehicle's tail panel and the Hamann trim panel in the area where the panel mounts to the vehicle. Remove all wax and/or oil from the surfaces.
5. Apply the mounting adhesive to the trim panel mounting surface and install the panel to the vehicle. Secure the trim to the vehicle with removable masking tape (painter's tape) and also install the securing nuts and washers to the three trim panel mounting screws (through the vehicle's rear apron) and the bolt, nut and washers through the center support angle and the vehicle's floor.
6. Immediately clean up any excess adhesive.
7. Assemble the diffuser panel to the trim panel using the 6mm x 80mm screws at the front and the 6mm x 85mm screws at the rear. Install the hardware loosely, align the diffuser and then tighten the hardware (Figure 3).
8. Align the grill within the center opening of the diffuser (from under the car) and trim for proper fit. Secure the grill with the four M4 x 10mm allen head screws (Figure 4).
9. The mounting tape can be removed after four hours.



Figure 1



Figure 2



Figure 3

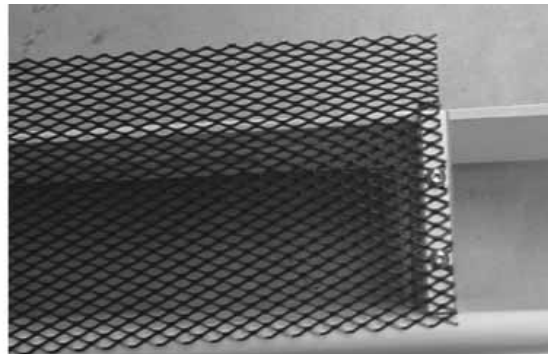


Figure 4