



BAVARIAN AUTOSPORT

Hamann Side Skirts Installation Instructions

IMPORTANT NOTE: These instructions are translated from the original German instructions. Read these instructions fully before attempting installation. Side Skirts must be test fit and adjusted prior to any painting.

5 Series

97 thru 03

PART NUMBER:

10039120

PARTS LIST:

Side Skirts Pair, left & right

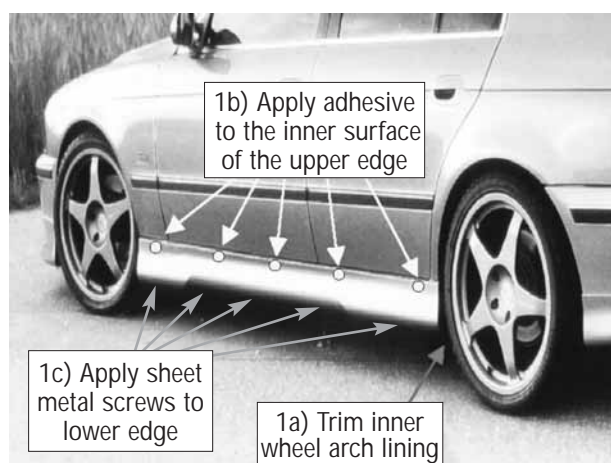
2 - Seals

16 - Self tapping screws with washers, 4.2mm x 19mm

P1 Adhesive

PROCEDURE:

1. Using the side skirt as a template, mark and cut away the lower front area of the rear wheel arch lining to match the contour of the side skirt (Figure 1a).
2. Adhere the side skirt seals to the inner surface of the upper edge of the side skirt (after final fitting and painting) (Figure 1b).
3. Apply adhesive to the inner surfaces of the upper edge of the side skirts, where they contact the vehicle's rocker panels (Figure 1b).
4. Apply pressure to the skirts and temporarily affix with removable masking tape (painter's tape).
5. Using the self-tapping sheet metal screws, affix the lower edge of the skirts to the underbody. Take care to locate the screws where they will not damage wiring, hoses, etc. Once locations are determined, pre-drill holes to affix the screws (Figure 1c).
6. Remove masking tape after adhesive is cured (approximately 4 hours).



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Call Toll Free: **1.800.535.2002**

275 Constitution Avenue, Portsmouth, NH 03801

• 603.427.2002

• Fax 800.507.2002

• www.BavAuto.com